

Garant

GARANT Master Steel SlotMachine solid carbide roughing end mill HPC, TiAlN, Ø d11 DC: 10mm



Order data

Order number	205552 10
GTIN	4045197958976
Item class	11X

Description

Version:

With a new-type knurled profile, optimised for higher feed rates. Improved cutting edge protection thanks to slight edge honing. Tremendous bending strength due to the use of ultra-fine grain substrate.

Advantage:

The tool geometry produces particularly tightly rolled swarf that is discharged via flat chip breaker recesses. As a result, the tool maintains an extremely stable core. Plunge angle of up to 10° possible thanks to generous recess on the front face.

Application:

For roughing machining, particularly suitable for full-slot machining.

Technical description

Overall length L	80 mm
Overhang length L ₁ incl. recess	38 mm
Feed f _z for slot milling in steel < 900 N/mm ²	0.065 mm
Direction of infeed	horizontal, oblique and vertical
Helix angle	42 degrees
Tolerance nominal Ø	d11
Feed f _z for side milling in steel < 900 N/mm ²	0.09 mm
Cutting edge Ø D _c	10 mm
Recess Ø D ₁	9.3 mm

Corner chamfer width at 45°	0.5 mm
Shank	DIN 6535 HB to h6
Shank $\varnothing D_s$	10 mm
Flute length L_c	22 mm
No. of teeth Z	5
Corner chamfer angle	45 degrees
Series	Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	NR
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.4 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	110 m/min	P
INOX < 900 N/mm ²	suitable	50 m/min	M
INOX > 900 N/mm ²	suitable	35 m/min	M
GG(G)	suitable	200 m/min	K

Uni	suitable
wet maximum	suitable
Air	suitable